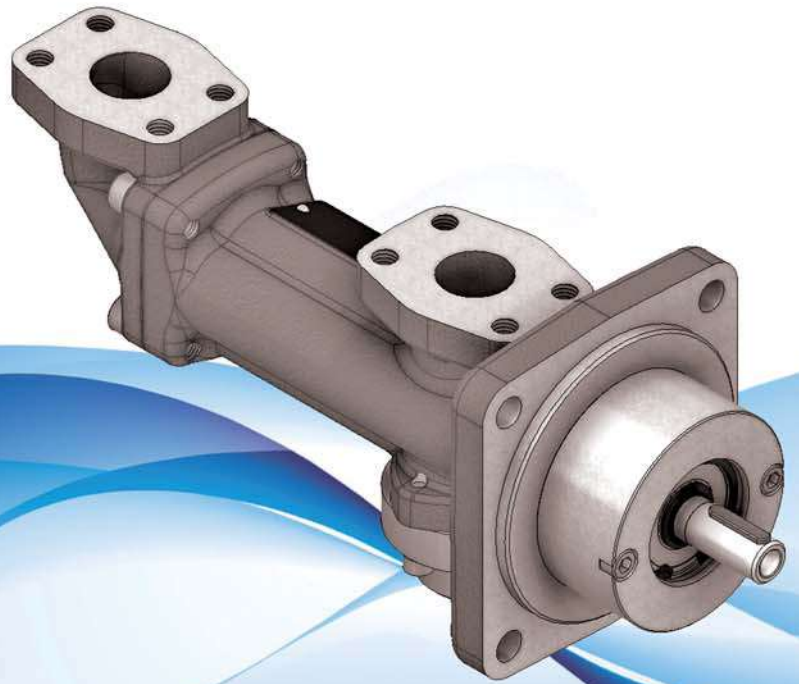




serie ■ series

PB



PUMP TYPE

THREE SCREW PUMPS / TWIN SCREW PUMPS

COMPONENT TYPE	THREE SCREW PUMPS				
	LOW PRESSURE				
COMPONENT MODEL	PB	PHS	PZ	PZD	PXF
MAIN CHARACTERISTICS					
Flow rate up to m3/h [lpm]	2,5 [41]	12 [200]	288 [4.800]	600 [10.000]	288 [4.800]
Max operating pressure bar	16	16	16	16	30
Typical Viscosity cSt	1,2 - 5.000	1,2 - 5.000	1,2 - 5.000	1,6 - 5.000	10 - 5.000
Max operating temperature °C	150	150	150	120	120
TYPICAL APPLICATIONS					
STRIPPING					
CARGO					
TRANSFER					
SEPARATOR					
FEEDER					
CIRCULATING					
BOILER / BURNER					
LUBE: Diesel Engine, Thruster, Gear Box					
HYDRAULIC *					
TYPICAL FLUIDS					
FUEL OIL: HFO - LFO - MGO - DO - LSMGO					
MINERAL OIL / LUBE OIL					
Body Materials	GGG40	GGG40	GG25 GGG40	GGG40	GG25 C.S.
Screw Set Materials	Nitrided Steel	Nitrided Steel	Nitrided Steel	Nitrided Steel	Carbon Steel
Mechanical Seal					
Magnetic coupling					
Integrated Relief Valve					
STANDARD IN / OUT Port Connection	SAE 3.000psi	Special	DIN PN16 ANSI - option	DIN PN16 ANSI - option	SAE 3.000psi DIN *** PN16

* Deck Machinery, Pitch Propeller, Steering Gear, Door and Ramp

*** Up to size 083: SAE 3.000psi port / from size 083 to 156: DIN FLANGE



THREE SCREW PUMPS		TWIN SCREW PUMPS		DOUBLE STATION		CONSUMPTION & CONTROL	
MEDIUM PRESSURE		LOW PRESSURE		LOW PRESSURE			
PO - PWO	POF-PWOF	2SP LS	2SP	PDP	SPB	MPV2	VMP / BVPA

34 [560]	34 [560]	600 [10.000]	1.200 [20.000]	12 [200]	2,5 [41]	420 [7.000]	72 [1.200] **
40	120	16 / 40	16 / 40	16	16 / 40	40 / 200	150 **
1 - 15	10 - 5.000	0,7 - 15.000	0,7 - 15.000	1,2 - 5.000	1,2 - 5.000	1 - 5.000	10 - 5.000 **
120	120	300	300	150	150	150	100

GG25	Al	C.S.	C.S.	GGG40	GGG40	C.S.	GG25
GGG40		GGG40	GGG40			GGG40	
Nitrided Steel	Nitrided Steel	Nitrided Steel	Nitrided Steel	Nitrided Steel	Nitrided Steel	Nitrided Steel	*****

						N.A.	N.A.
						N.A.	N.A.

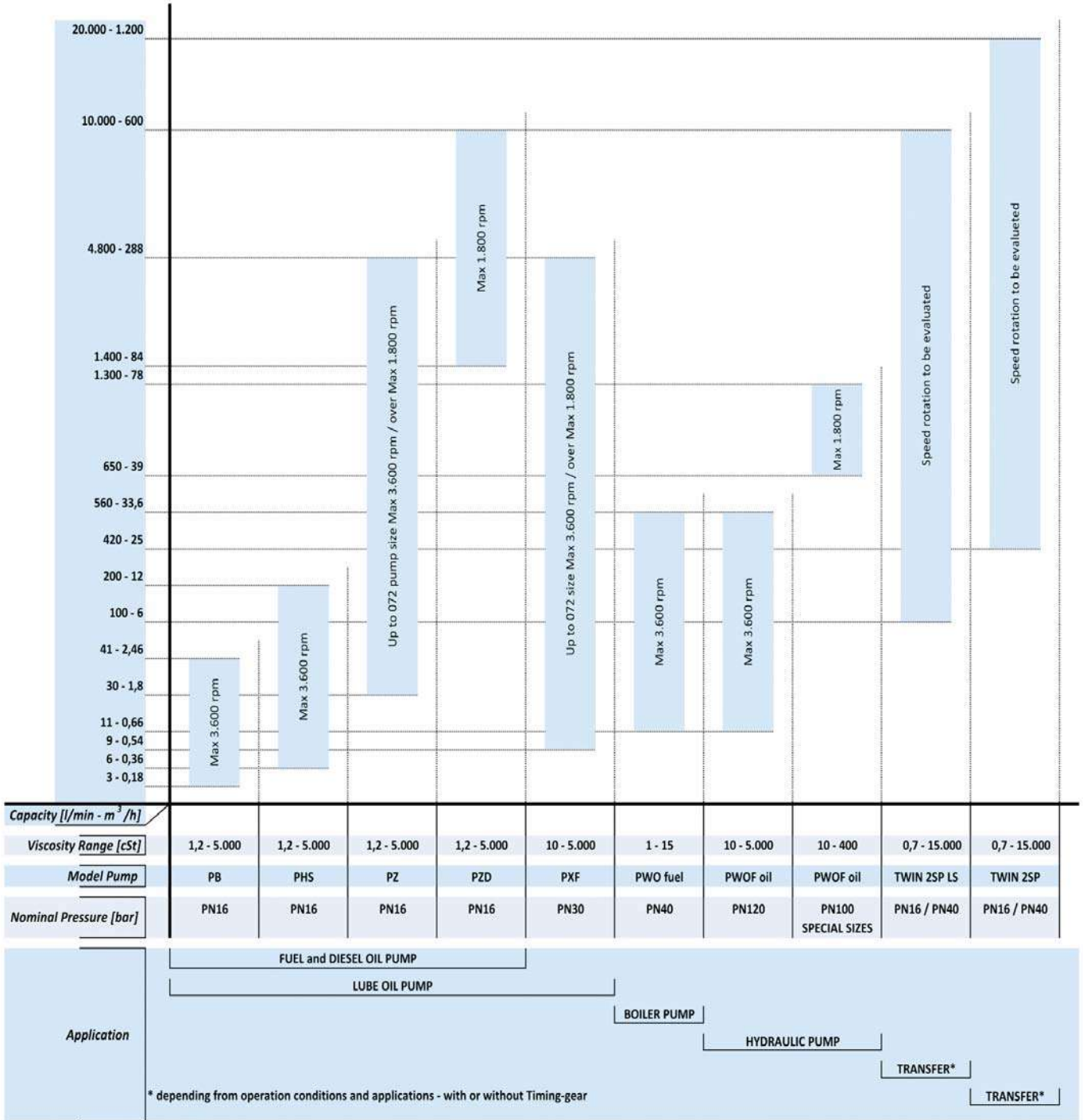
		option	option			N.A.	N.A.
--	--	--------	--------	--	--	------	------

SAE 3.000psi	SAE 3.000psi	DIN	DIN	1"1/2 ANSI150	DN32 PN16/40	SAE 3.000psi	SAE 3.000psi
		ANSI - option	ANSI - option			DN PN	



**Depends from valve model and size

PERFORMANCE CHART



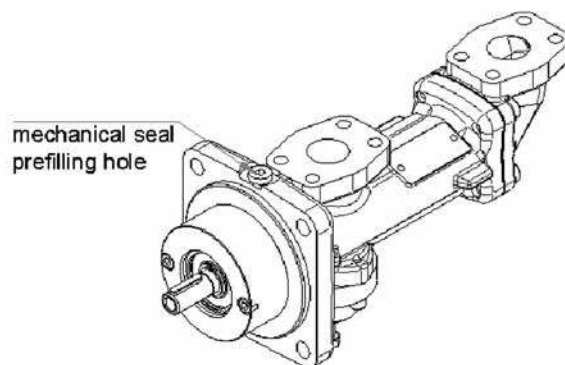
SERIES

PB

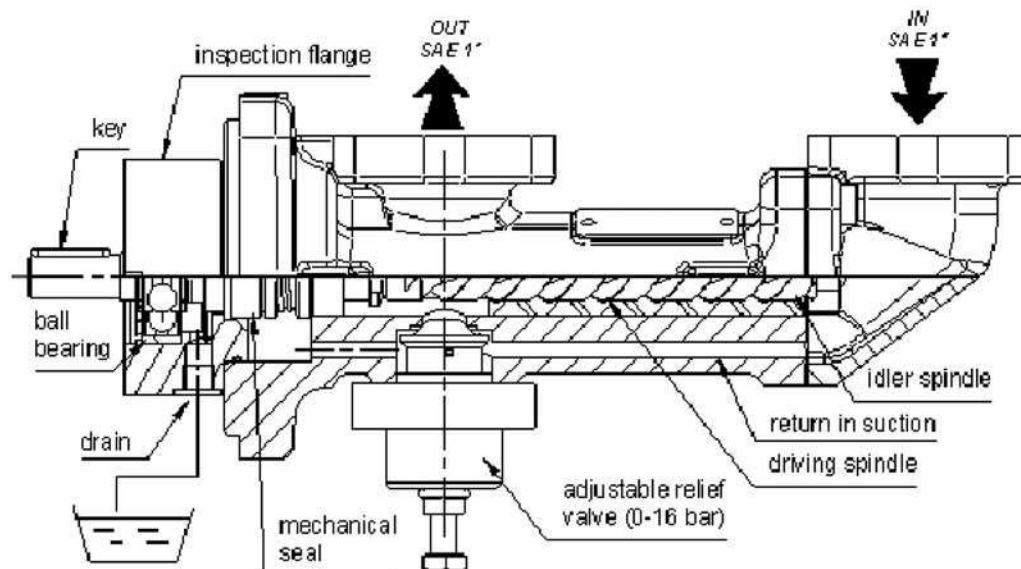


INSTALLATION DATA	
Installation	Indoor or Outdoor
Environment	Marine, Industrial
Application	Transfer, fuel supply, lubricating, boiler
OPERATING DATA	
Handled fluid	Fuel oil HFO - DO - LSMGO - Hydraulic and Lube oils
Viscosity range	From 1,2 to 5000 cSt
Pump speed	From 750 to 3600 rpm (*)
Rotation (viewed from coupling end)	CW (Std version; CCW on demand)
TECHNICAL CHARACTERISTICS	
Flow rate	Up to 41 LPM - 2,5 m ³ /h
Suction pressure	From - 0,5 to 10 bar
Delivery pressure	Up to 40 bar (from 1000 to 3600 rpm)
Operating temperature range	From 0 to 150 °C (*)
Seal	Mechanical seal
Bearing type	Radial ball on main shaft
Bearing lubrication	Lubricated for life
Mounting arrangement	Horizontal or vertical mounting
Inlet & Outlet connection	Special version
MATERIALS	
Casing/Flanges	Modular cast Iron GGG40
Screws	Nitrided steel
O-rings	Viton ®
Surface protection	Only on demand

(*) For different values contact Seim



PB pump Series was designed for low capacity (from 3 lpm) and low pressure (16 / 40bar) services. Fluids normally used are Diesel Oil, LSMGO, Fuel Oil for Boiler / Burner feeding and Lubricant Oil, Mineral Oil for small lube and pre-lube system

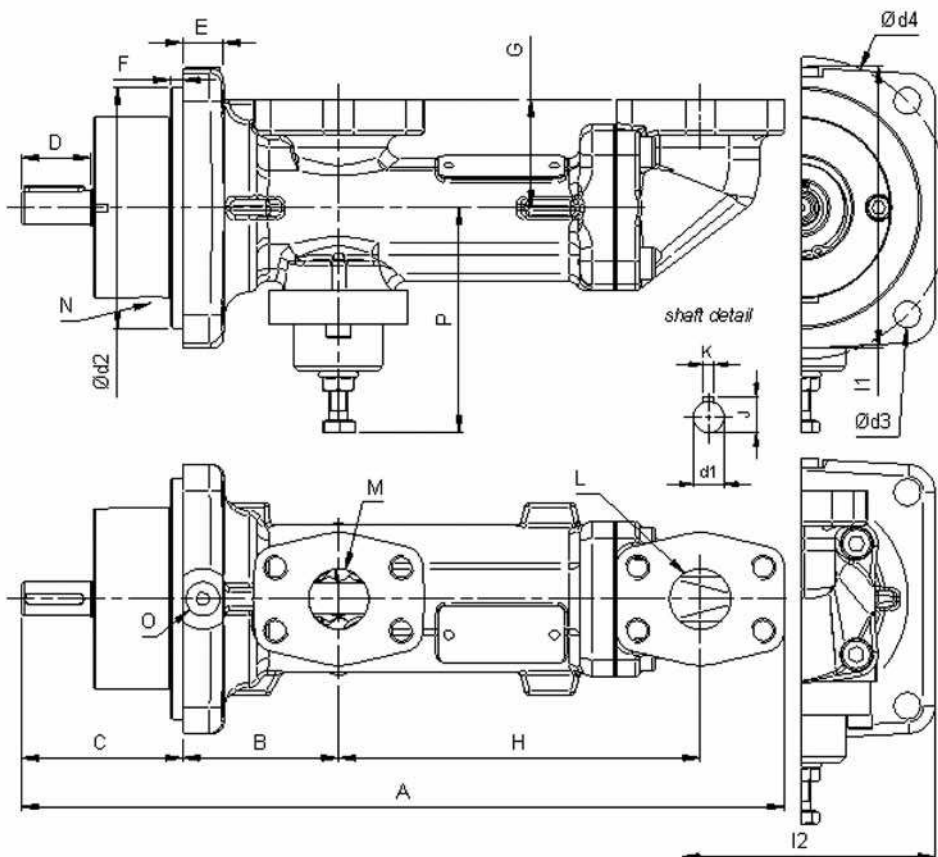


Like all the other SEIM pumps series, PB series is designed to satisfy customer needs also in terms of **low maintenance cost and long life of the internal parts of the pump.**

Every choice taken during the PB pump project, like material or components to be used, like surface treatment and hardening, dimension, tolerance and surface roughness and machining, is determined only to reach the target to offer an **'intelligent' product.**

Main characteristics of this pump series are:

- Compact shape
- Same casing for the two sizes
- Standard flange connection (SAE)
- High quality mechanical Seals
- Casing material: UNI EN 1563 GJS400 Nodular Cast Iron
- Screw material: Nitrided Steel
- Version coupled with Magnetic Drive
- Pumps used for SEIM SPB double pump station for Boiler / Burner



Dimensional chart (mm)

MODEL	A	B	C	D	E	F	G	H	I1	I2	J	K	IN OUT		N	O	P	d1	d2	d3	d4	
													L	M								
														SAE 2000	SAE 2000	GAS	GAS		Ø	Ø	Ø	Ø
PB020-025	318	65	67	29	16	5	45	151	115	111	16	5	1"	1"	$\frac{1}{8}$ "	$\frac{1}{8}$ "	93	14	100	11	125	

SOLUTIONS FOR GREEN APPLICATIONS MAGNETIC COUPLING DRIVE

SERIES

MPB - MPHS & MPZ

INSTALLATION DATA Applicable to all PUMPS SIZE:	PB series (from 3 to 41 lpm) at 16 / 40 bar PHS series (from 6 to 200 lpm) at 16 bar PZ series (from 30 to 4.800 lpm) at 16 bar
More usual applications :	FUEL SUPPLY: Cargo, Transfer, Separator, Feeder, Circulating, Boiler/Burner
OPERATING DATA Handled Fluids:	HFO, DO, GO, LSMGO (all fluids with some lubricant properties but dangerous in case of leakage)
Minimum viscosity:	From 1,2cS

(*) For different values contact Seim

WHERE and WHEN we propose the GREEN SOLUTION

- Where we must pump a fluid dangerous for the **ENVIRONMENT**
- When the **RULES COMPLIANCE** is fundamental
- Where there is a **RISK of FIRE**
- When the maintenance become dangerous for the **HEALTH**
- Where a **LEAKAGE** is also a **COST**
- When the **MAINTENANCE COST*** is higher than pump cost'



$$*Maintenance\ Cost = [SK + (TC + TCM) \times HC] \times N$$

SK= Seal Kit Cost

TC= Time for change all components of Seal Kit
(Mechanical seal + ball bearing + gasket and O.R.)

TCM= Time for cleaning Area after Maintenance

HC= Operators Hourly Cost (Electrician + maintenance operator)

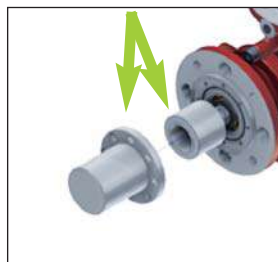
N= seal kit number changed during pump life

WHAT MEANS GREEN SOLUTION

NO MECHANICAL SEAL



NO PARTS IN CONTACT



SEALED SYSTEM:



SERIES

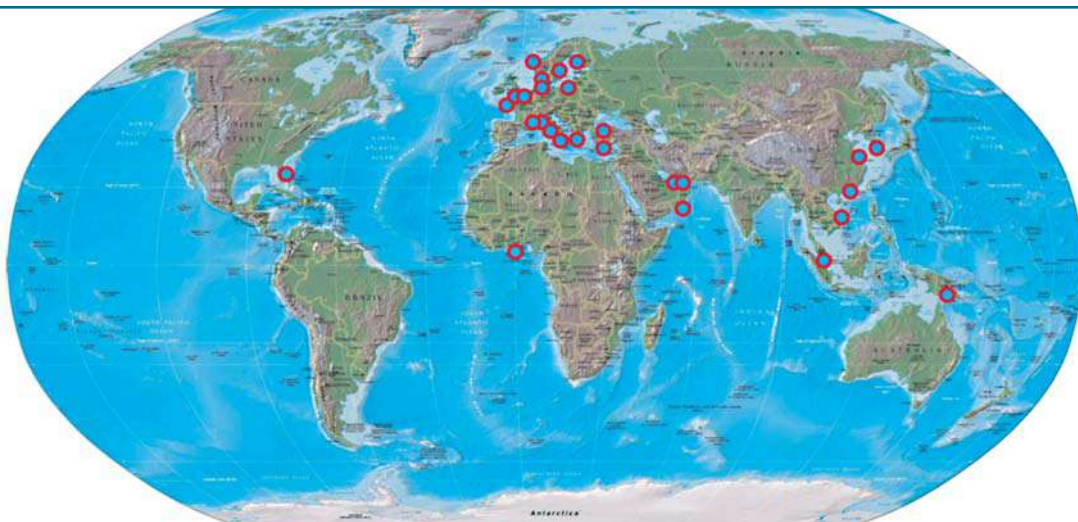
MPB - MPHS & MPZ

WHICH and HOW CHANGES with the GREEN SOLUTION

- SHIP SAFETY
- System EFFICIENTY
- RULES COMPLIANCE
- REALIABILITY
- PERFORMANCE with Low Sulfur and Low viscosity FLUID



- RISK OF FIRE (Leakage FREE PUMP)
- ENVIRONMENT IMPACT (also: less Packaging materials, less additional transport)
 - HEALTH IMPACT (less Skin contact and Inhalation during the Maintenance)
 - SPARE PARTS NUMBER and WEIGHT to MANAGE on EACH SHIP
 - SPARE PARTS COST
 - MAINTENANCE COST




 Presence of our components

TABELLA PRESTAZIONI

PERFORMANCE CHART



SERIES

PB



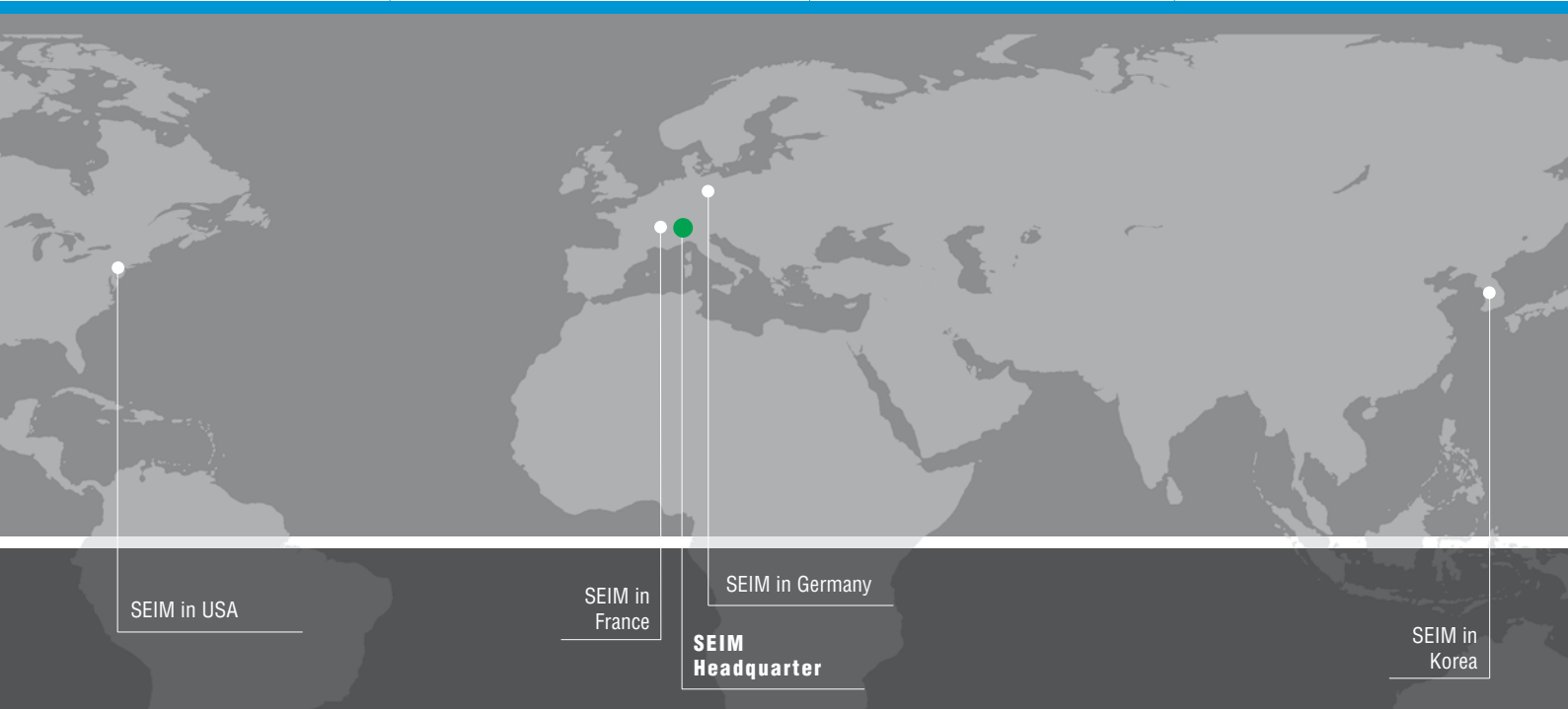
		cSt	2 [cSt]								5 [cSt]								50 [cSt]								
		rpm	1500		1800		3000		3600		1500		1800		3000		3600		1500		1800		3000		3600		
		bar	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	
PB020	J	0	5,9	.0	7,1	.0	11,8	.1	14,2	.1	5,9	.0	7,1	.0	11,8	.1	14,2	.1	5,9	.0	7,1	.1	11,8	.1	14,2	.2	
		5	3,1	.1	4,2	.1	9	.2	11,3	.2	3,6	.1	4,8	.1	9,6	.2	11,9	.2	4,9	.1	6,1	.1	10,8	.2	13,2	.3	
		10	1,9	.1	3,1	.2	7,8	.3	10,2	.3	2,7	.1	3,9	.2	8,6	.3	11	.3	4,5	.2	5,7	.2	10,4	.3	12,8	.4	
		16	.8	.2	2	.2	6,7	.4	9,1	.5	1,9	.2	3	.2	7,8	.4	10,1	.5	4,1	.2	5,3	.3	10	.5	12,4	.6	
	B	0	8,9	.0	10,6	.1	17,7	.1	21,3	.2	8,9	.0	10,6	.1	17,7	.1	21,3	.2	8,9	.1	10,6	.1	17,7	.2	21,3	.3	
		5	4,7	.1	6,5	.1	13,6	.3	17,2	.3	5,6	.1	7,4	.1	14,5	.3	18	.3	7,4	.2	9,2	.2	16,3	.4	19,8	.5	
		10	3	.2	4,8	.2	11,9	.4	15,4	.5	4,2	.2	6	.2	13,1	.4	16,6	.5	6,8	.2	8,6	.3	15,7	.5	19,2	.6	
		16	1,5	.3	3,3	.3	10,4	.6	13,9	.7	3	.3	4,8	.3	11,9	.6	15,4	.7	6,2	.3	8	.4	15,1	.7	18,7	.9	
	PB025	K	0	10,6	.0	12,7	.1	21,1	.1	25,4	.2	10,6	.0	12,7	.1	21,1	.1	25,4	.2	10,6	.1	12,7	.1	21,1	.2	25,4	.3
			5	7,1	.1	9,3	.2	17,7	.3	21,9	.4	7,8	.1	10,0	.2	18,4	.3	22,6	.4	9,3	.2	11,5	.2	19,9	.4	24,1	.5
			10	5,7	.2	7,8	.3	16,3	.5	20,5	.6	6,7	.2	8,8	.3	17,3	.5	21,5	.6	8,8	.3	11,0	.3	19,4	.6	23,6	.7
			16	4,4	.3	6,6	.4	15,0	.7	19,2	.9	5,7	.3	7,8	.4	16,3	.7	20,5	.9	8,4	.4	10,5	.4	19,0	.8	23,2	1,0
J		0	11,8	.0	14,2	.1	23,7	.1	28,4	.2	11,8	.0	14,2	.1	23,7	.1	28,4	.2	11,8	.1	14,2	.1	23,7	.2	28,4	.3	
		5	8,5	.1	10,8	.2	20,3	.3	25,0	.4	9,2	.1	11,5	.2	21,0	.3	25,7	.4	10,6	.2	13,0	.2	22,5	.4	27,2	.6	
		10	7,1	.2	9,4	.3	18,9	.5	23,6	.7	8,1	.2	10,4	.3	19,9	.5	24,6	.7	10,1	.3	12,5	.4	22,0	.7	26,7	.8	
		16	5,8	.4	8,2	.4	17,6	.8	22,4	1,0	7,0	.4	9,4	.4	18,9	.8	23,6	1,0	9,7	.4	12,1	.5	21,5	.9	26,3	1,1	
A		0	14,4	.1	17,2	.1	28,7	.2	34,5	.2	14,4	.1	17,2	.1	28,7	.2	34,5	.2	14,4	.1	17,2	.1	28,7	.3	34,5	.4	
		5	10,1	.2	12,9	.2	24,4	.4	30,2	.5	10,9	.2	13,8	.2	25,3	.4	31,1	.5	12,8	.2	15,7	.3	27,2	.5	32,9	.7	
		10	8,3	.3	11,1	.4	22,6	.7	28,4	.8	9,5	.3	12,4	.4	23,9	.7	29,6	.8	12,2	.3	15,1	.4	26,6	.8	32,3	1,0	
		16	6,7	.4	9,5	.5	21,0	.9	26,8	1,2	8,2	.4	11,1	.5	22,6	.9	28,3	1,2	11,6	.5	14,5	.6	26,0	1,1	31,7	1,3	
B	0	17,7	.1	21,3	.1	35,5	.2	42,6	.3	17,7	.1	21,3	.1	35,5	.2	42,6	.3	17,7	.1	21,3	.2	35,5	.4	42,6	.5		
	5	11,6	.2	15,1	.3	29,3	.5	36,4	.6	12,8	.2	16,4	.3	30,6	.5	37,7	.6	15,6	.3	19,1	.4	33,3	.7	40,4	.8		
	10	9,0	.4	12,6	.5	26,8	.8	33,9	1,0	10,8	.4	14,4	.5	28,6	.8	35,7	1,0	14,6	.4	18,2	.5	32,4	1,0	39,5	1,2		
	16	6,7	.6	10,3	.7	24,5	1,2	31,6	1,4	9,0	.6	12,5	.7	26,7	1,2	33,8	1,4	13,8	.6	17,4	.8	31,6	1,3	38,7	1,7		

		cSt	100 [cSt]								150 [cSt]								400 [cSt]								
		rpm	1500		1800		3000		3600		1500		1800		3000		3600		1500		1800		3000		3600		
		bar	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	lt/1	kW	
PB020	J	0	5,9	.1	7,1	.1	11,8	.2	14,2	.2	5,9	.1	7,1	.1	11,8	.2	14,2	.3	5,9	.1	7,1	.2	11,8	.3	14,2	.4	
		5	5,2	.1	6,4	.1	11,1	.3	13,5	.4	5,3	.1	6,5	.2	11,2	.3	13,6	.4	5,6	.2	6,7	.2	11,5	.4	13,8	.6	
		10	4,9	.2	6,1	.2	10,8	.4	13,2	.5	5,1	.2	6,3	.2	11	.4	13,4	.5	5,4	.2	6,6	.3	11,3	.5	13,7	.7	
		16	4,6	.2	5,8	.3	10,5	.5	12,9	.6	4,9	.2	6	.3	10,8	.6	13,1	.7	5,3	.3	6,5	.4	11,2	.7	13,6	.8	
	B	0	8,9	.1	10,6	.1	17,7	.3	21,3	.4	8,9	.1	10,6	.2	17,7	.3	21,3	.4	8,9	.2	10,6	.2	17,7	.5	21,3	.6	
		5	7,8	.2	9,6	.2	16,7	.4	20,3	.6	8	.2	9,8	.2	16,9	.5	20,4	.6	8,4	.3	10,1	.3	17,2	.6	20,8	.8	
		10	7,4	.3	9,2	.3	16,3	.6	19,8	.7	7,7	.3	9,4	.3	16,5	.6	20,1	.8	8,1	.3	9,9	.4	17	.8	20,6	1	
		16	7	.3	8,8	.4	15,9	.8	19,4	1	7,4	.4	9,1	.4	16,2	.8	19,8	1	7,9	.4	9,7	.5	16,8	1	20,4	1,3	
	PB025	K	0	10,6	.1	12,7	.1	21,1	.3	25,4	.4	10,6	.1	12,7	.2	21,1	.3	25,4	.4	10,6	.2	12,7	.2	21,1	.5	25,4	.7
			5	9,7	.2	11,8	.2	20,3	.5	24,5	.6	9,9	.2	12,0	.3	20,4	.5	24,6	.7	10,1	.3	12,2	.3	20,7	.7	24,9	.9
			10	9,3	.3	11,5	.4	19,9	.7	24,1	.8	9,6	.3	11,7	.4	20,1	.7	24,4	.9	10,0	.4	12,1	.5	20,5	.9	24,7	1,1
			16	9,0	.4	11,1	.5	19,6	.9	23,8	1,1	9,3	.4	11,4	.5	19,9	.9	24,1	1,2	9,8	.5	11,9	.6	20,4	1,1	24,6	1,4
J		0	11,8	.1	14,2	.1	23,7	.3	28,4	.4	11,8	.1	14,2	.2	23,7	.4	28,4	.5	11,8	.2	14,2	.3	23,7	.6	28,4	.7	
		5	11,0	.2	13,4	.3	22,8	.5	27,5	.7	11,1	.2	13,5	.3	23,0	.6	27,7	.7	11,4	.3	13,8	.4	23,2	.8	28,0	1,0	
		10	10,6	.3	13,0	.4	22,5	.7	27,2	.9	10,9	.3	13,2	.4	22,7	.8	27,4	1,0	11,2	.4	13,6	.5	23,1	1,0	27,8	1,2	
		16	10,3	.4	12,7	.5	22,1	1,0	26,9	1,2	10,6	.5	13,0	.6	22,4	1,0	27,2	1,3	11,1	.5	13,4	.7	22,9	1,2	27,6	1,6	
A		0	14,4	.1	17,2	.2	28,7	.4	34,5	.5	14,4	.2	17,2	.2	28,7	.5	34,5	.6	14,4	.2	17,2	.3	28,7	.7	34,5	.9	
		5	13,3	.3	16,2	.3	27,6	.6	33,4	.8	13,5	.3	16,4	.4	27,8	.7	33,6	.9	13,8	.4	16,7	.5	28,2	.9	33,9	1,2	
		10	12,8	.4	15,7	.5	27,2	.9	32,9	1,1	13,1	.4	16,0	.5	27,5	1,0	33,2	1,2	13,6	.5	16,5	.6	28,0	1,2	33,7	1,5	
		16	12,4	.5	15,3	.7	26,8	1,2	32,5	1,5	12,8	.6	15,7	.7	27,1	1,3	32,9	1,6	13,4	.6	16,3	.8	27,8	1,5	33,5	1,9	
B	0	17,7	.2	21,3	.2	35,5	.5	42,6	.6	17,7	.2	21,3	.3	35,5	.6	42,6	.7	17,7	.3	21,3	.4	35,5	.8	42,6	1,1		
	5	16,2	.3	19,7	.4	33,9	.8	41,0	1,0	16,5	.4	20,0	.4	34,2	.9	41,3	1,1	17,0	.5	20,5	.6	34,7	1,2	41,8	1,5		
	10	15,6	.5	19,1	.6	33,3	1,1	40,4	1,4	16,0	.5	19,5	.6	33,7	1,2	40,8	1,5	16,6	.6	20,2	.8	34,4	1,5	41,5	1,9		
	16	15,0	.7	18,5	.8	32,7	1,5	39,8	1,8	15,5	.7	19,0	.9	33,2	1,6	40,3	1,9	16,4	.8	19,9	1,0	34,1	1,9	41,2	2,3		

SEIM NAVAL MANUFACTURING PROGRAM



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